

EXHIBIT 68



U. S. Department of Justice
Drug Enforcement Administration
Office of Training
P.O. Box 1475
Quantico, Virginia 22134-1475

SEP 25 2003

Mr. Steve Mays
Manager, Regulatory Affairs
Amerisource Bergen
P.O. Box 959
Valley Forge, Pennsylvania 19482

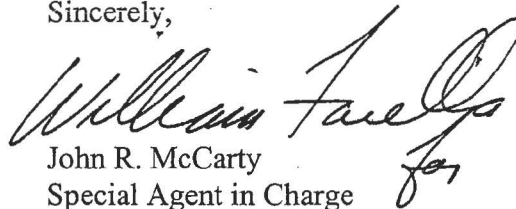
Dear Mr. Mays:

This letter is to confirm previous arrangements made by the Drug Enforcement Administration (DEA) Office of Training Class Coordinator Dorothy Coursey for a tour of the Bergen Brunswick facility in Richmond, Virginia, by our Diversion Investigator Trainees. I appreciate your cooperation, and I am certain that the visit to your distribution plant will be a valuable learning experience for our students.

The visit to Bergen Brunswick is scheduled for Friday, October 31, 2003. Approximately 30 employees, participating in the tour, will be arriving by bus at approximately 2 p.m. and we will depart your facility at approximately 4 p.m. for the return trip to Quantico, Virginia.

Again, thank you for your cooperation and support of the DEA Office of Training. Ms. Coursey will be in contact with you regarding further arrangements. In the meantime, if you should have any questions, please do not hesitate to contact her at (703) 632-5180.

Sincerely,


John R. McCarty
Special Agent in Charge

Controlled Substance Regulatory Compliance

**Presented by AmerisourceBergen
Corporation in cooperation with the Drug
Enforcement Administration**

Steve Mays
Director, Regulatory Affairs
Security and Regulatory Affairs Dept.
AmerisourceBergen Corporation (ABC)
Valley Forge, PA

Statement of Goals

- The goal of this program is to provide the participants with an overview of the Pharmaceutical (Drug) Wholesale industry and the Wholesaler's compliance with 21 C.F.R. 1300 to the End. In addition, we will provide examples and methods of standard operating procedures of a full-line pharmaceutical wholesaler in an attempt to educate and thus enhance and build on the good working relationship between the Industry and DEA.

Objectives

- At the end of the presentation attendees should:
 - Understand the basic functions of a drug wholesaler with regard to distribution of controlled substances
 - Be familiar with the basic structure and departments of a drug wholesaler
 - Understand the Industry, basic operations and procedures and how they relate to 21 CFR 1300 to the end
 - Evaluate and understand the different types of reports and documents available during an audit

Wholesale Drug Distributors

- There are over 3,000 different manufacturers of pharmaceuticals and health care products in the United States
 - ABC maintains approximately 140,000 SKUs (stock keeping units)
- There are over 130,000 pharmacy sites
 - Retail
 - Closed Door
 - Hospital

ROLE OF THE WHOLESALE DISTRIBUTOR

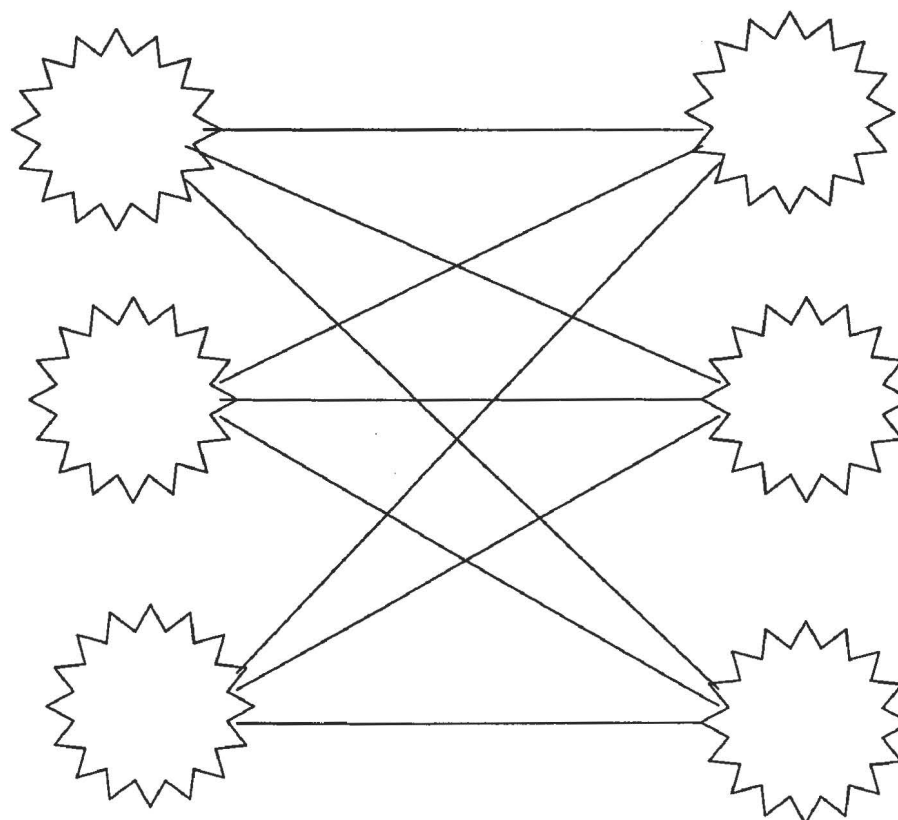
Without Distributors

Confusion and Complexity

If all 130,000 pharmacy sites ordered product from all 3,000 manufacturers once a month the industry would generate 4.9 billion transactions each year

Manufacturers

Pharmacies



ROLE OF THE WHOLESALE DISTRIBUTOR

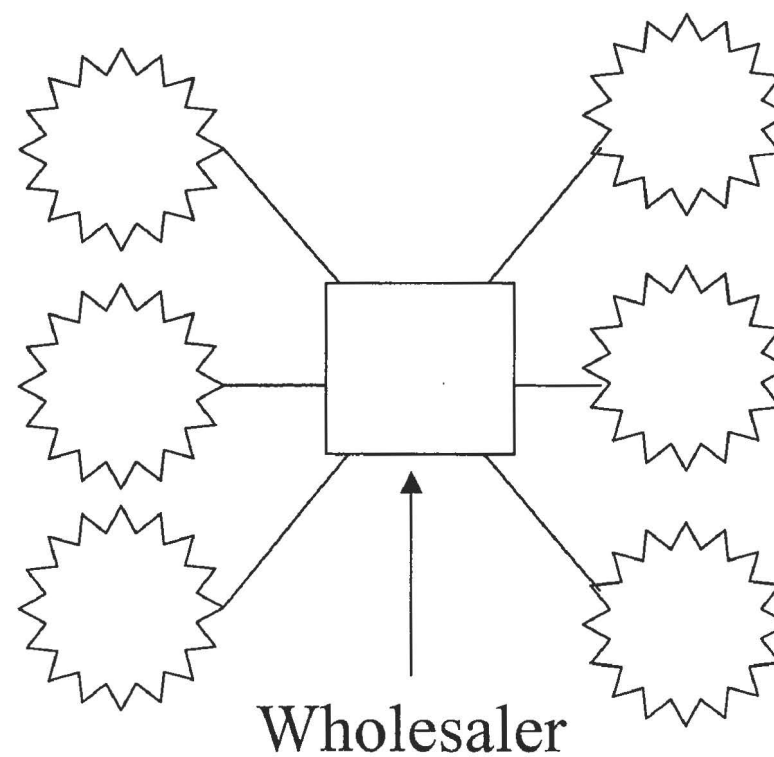
With Distributors

Control and Common
Sense

Utilizing the 80 drug
wholesalers that
number is cut to 124
million transactions
(97% reduction in
transactions)

Manufacturers

Pharmacies



Wholesale Drug Distributors

- There are approximately 80 wholesalers who operate approximately 230 distribution centers nationwide which generate approximately \$120 billion in sales annually
- The top 3 wholesalers account for approximately 90% of the market
- In the past decade the industry has cut operating expenses by over 30 percent
- Cutting operating expenses has not curved the steady decline in profit margins
- Average product mark-up is 1%
- Estimated net profits for Wholesale Drug Distributor is less than 1 percent (0.65%) of sales

Cost of Goods

- ABC's cost on Prozac (\$4,400)
 - At 1% mark-up, a distribution facility would need to sell \$440,000 dollars of product to recoup the loss of one bottle
- ABC's cost on a case of Claritin (\$34,000)
 - At 1% mark-up, a distribution facility would need to sell \$3.4 million of product to recoup the loss of one case

AmerisourceBergen Corporation

- AmerisourceBergen is the largest pharmaceutical services company in the United States dedicated solely to the pharmaceutical supply chain. It is the leading distributor of pharmaceutical products and services and is also a leader in the long term care pharmacy and workers' compensation fulfillment marketplaces.
 - ABC has been in business since 1889
 - ABC 2003 revenue - \$45 billion
 - Employs 14,000 people
 - ABC is ranked #24 on the Fortune 500 list
 - Operates 170 separate DEA registered locations
- ABC subsidiaries (ABSG, Pharmerica, AHP)

AmerisourceBergen Drug Company

- Operational Time Line (six days/week)
 - Receiving (6:00am - 2:00pm)- approx. \$125-190 million daily
 - Ordering (6:00am - 9:00pm) - approx. 100 - 1,000 night
 - Picking (12:00pm - 3:00 am) - approx. 10K - 70K Lines
 - Shipping (10:00pm - 6:00am)
 - Delivery (7:00 am - 4:00pm) - local and line haul

AmerisourceBergen Drug Company

- Drug Enforcement Administration Audits
 - Average approximately 12 audits each year
 - Each distribution center audited once every 3-5 years
- ABC Security and Regulatory Compliance Audits
 - Average approximately 30 audits each year
 - Each distribution center audited once every 6 - 18 months
- Other Regulatory Agencies Impacting Distribution
 - FDA (PDMA & New Food Handler Registration)
 - State Boards of Pharmacy/Departments of Health
 - Dept. of Transportation/FAA
 - OSHA
 - EPA (Rx Waste)
 - HIPAA (Patient Privacy)
 - Bureau of Wholesale Furniture

Code of Federal Regulations

- Interpretation
 - Between different facets of the Industry (Phcy, Dist, Mfg's)
 - Between Industry and DEA
 - Between DEA Field Offices and/or Washington

21 CFR 1301 - Security

- 1301.71 - provide effective controls to guard against theft and diversion (Internal/External)
 - Building Security
 - Physical Controls
 - Perception/Reality
 - Security Systems (alarm, access control, CCTV, etc.)
 - Segregated Areas (lobby, office, warehouse, parking)
 - Policy and Procedures
 - Employee entrance
 - Emergency exits
 - Visitor log and badges
 - No packages (purses, backpacks, etc.) in warehouse
 - No picking aprons outside warehouse

21 CFR 1301 - Security

- 1301.72 - Controlled Drug physical security
 - Vault & Cage
 - Physical
 - construction (concrete, modular, wire gauge)
 - security systems (different detection sensors)
 - Policy and Procedures
 - Access lists
 - Shipping and Receiving policies (DBL check, log)
 - Inventory control
 - Accountability is key

21 CFR 1301 - Security

- 1301.74 - Other security controls
 - Good faith license inquiry
 - MOST IMPORTANT FUNCTION
 - Wholesale distributors have an express duty to verify licensure and registration status of its customers
 - Customer File Set Up
 - on-site customer inspection
 - retain copy of each customer's registration
 - DEA information entered into computer system exactly as represented on actual registration certificate
 - only delivery to address in system

21 CFR 1301 - Security

- Customer File Maintenance
 - Customer DEA Review Report (NTIS)
 - reviewed monthly by each distribution center
 - also reviewed by corporate
 - Federal Register review daily
 - 30 and 60 day expiration reports printed at distribution centers
 - License expiration notifications printed on invoices
 - Computer system automatically "blocks" orders of expired registrations

21 CFR 1301 - Security

- 1301.74 - Other security controls
 - Suspicious order reporting system
 - Suspicious orders include orders of unusual size, deviating substantially from a normal pattern, and/or unusual frequency
 - Automated reporting system
 - Flexible reporting timeframes
 - Customer specific (retail, hospital, physician, etc.)

21 CFR 1301 - Security

- 1301.74 - Other security controls
 - Theft/loss reporting (DEA Form 106)
 - Common and contract carriers
 - Narcotic Treatment Center deliveries

21 CFR 1301 - Security

- **1301.90 & .93 - Employee Screening**
 - Prospective employees including temporary associates
- **All Associates**
 - Justifacts - ALL felony & misdemeanor convictions
- **"Compliance Critical" Personnel**
 - DEA - Drug related charges
 - Annual Justifacts

21 CFR 1304 – Records & Reports

- 1304.04 - Maintenance of records and inventories
 - 3 years plus current
 - Central Recordkeeping
 - not including executed DEA Form 222's or inventories
 - Records must be available within two business days of a written request
 - Schedule II records must be stored separately
 - Schedule III-V records stored separately or in a readily retrievable manner

21 CFR 1304 – Records & Reports

- **1304.11 - Inventory requirements**
 - Complete and accurate record of all controlled substances on hand on the date the inventory is taken
 - ABC Policy and Procedures regarding shipping, receiving and returns
 - Inventories
 - Daily transaction activity counts (detect errors)
 - End of Month inventory of all Controlled Substances (saleable & unsaleable)
 - Year End ARCOS - Schedule II & III narcotics
 - Biennial - a complete inventory at least every two years

21 CFR 1304 – Records & Reports

- Area of confusion during audits/inspections
- 1304.22 - Records for distributors
 - Product name, description, quantity, name, addresses, DEA registration number, for all transactions (sales, receipt, credit, debit, etc.)
 - All of this information is available
- 1304.33 Reports to ARCOS
 - Filed monthly
 - All Schedule II and Schedule III narcotic products

HEMICAL EMERGENCY,
1-800-461-8346

AmerisourceBergen

AMERISOURCEBERGEN-PADUCAH
322 NORTH 3RD ST
PADUCAH, KY 42001
DEAN# PLC032627 PH# 800-846-2472
S/L# W01157

INVOICE

AmerisourceBergen
P O BOX 503270
ST LOUIS, MO 63150-3270

BAPTIST HLTHCARE SYST, INC-CHT
CENTRAL BAPTIST HOSP DEPT PHCY
1740 NICHOLASVILLE ROAD
LEXINGTON, KY 40503

** RE-PRINT **

SHIP Date: 5/14/03 Inv/Div: 3017160-17
BOSSETT State License: P05025
BAPTIST HLTHCARE SYST, INC-CHT Route: 383-010
CENTRAL BAPTIST HOSP DEPT PHCY
1740 NICHOLASVILLE ROAD
LEXINGTON, KY 40503

Ph# 859-260-6659

Order# 8037318

** RX, DTC Order Src Conf. #
Stickers RD EOL 25659

Invoice Number	Customer Number	Customer P.O. Number	Items	Qty	Quantity	Unit	Part	Price	Net Price	Page
13 3017160	033162	4815	See Below	12:52	334	01	033162	AB3024243	1	
Qty	Unit	Description	Part	Qty	Quantity	Unit	Part	Price	Net Price	Page
2	EA	ATIVAN 2MG/ML 10ML	BXT	10	VL	10019-102-10	4	30000	8807	17514 CR
		** Refrigerate Upon Arrival								
0	EA	BREVITAL SOD 500MG MDV		50ML	VL	61570-095-01	4	4051	3172	
10		Not Shipped * Expected Arrival Date : 07/21/03								M
15	EA	BUTORPHANOL 2MG/ML	BDF	10ML	VL	55370-185-10	4	6500	4110	61650 C
15	EA	BUTORPHANOL 2MG/ML	APX	10ML	VL	60505-0660-0	4	6500	4972	79552 C
3	EA	HYDROCODONE/APAP 5/500	MLL	100UD	TB	0406-0357-62	3	4375	719	2157 CAD
1	EA	KETAMINE 100MG/ML 5ML		10	VL	0074-2051-05	3N	9825	6174	6174 C
30	EA	MIDAZOLAM HCL 1MG/ML 2ML	BXT	10	VL	10019-028-02	4	1400	480	14400 C
10	EA	MIDAZOLAM 1MG/ML 5ML FTV		10	VL	0074-2587-03	4	1551	1214	12140
61	EA	STADOL 2MG/ML		10ML	VL	0015-5648-20	4	7639	3347	204157 C
39		Not Shipped								16

1000
3500
3,978.54 DTC Cost
Local Tr

Retail:
Freight:

Labels:

1-15TH/25TH 16-10TH/10TH

CONFIDENTIAL - SUBJECT TO PROTECTIVE ORDER

ABDCMDL00315819



AmerisourceBergen

AMERISOURCEBERGEN-PADUCAH
322 NORTH 3RD ST
PADUCAH, KY 42001
DEAR PLO032527 PH# 800-946-2472

R E P R I N T M E R C H R E T U R N

CREDIT MEMO

B0055611

ROUTE/STOP 383- 10

BAPTIST HLTHCARE SYST. IN-C11
CENTRAL BAPTIST HOSP DEPT PHCY
1740 NICHOLASVILLE ROAD
LEXINGTON, KY 40503

BAPTIST HLTHCARE SYST. IN-C11
CENTRAL BAPTIST HOSP DEPT PHCY
1740 NICHOLASVILLE ROAD
LEXINGTON, KY 40503
4815 2760543

Ord Date 6/05/03	Ord Number 5886154	Customer Number 33162	Reference Number	Quantity 334	Unit To 33162	Invoice Number AB3024243	Page 1
Product Code	Qty	Unit	Description	NDC/UPC	Price	Amount	Code
4154704	2	EA	BUTORPHANOL 2MG/ML IN#3017160 PO# 4815	BDF 10ML VL 55370018510	4110	8220	0201

21 CFR 1305 - Order Forms

- 1305.03, .06, .09 & .11 - An order form (DEA Form 222) is required for each distribution of a Schedule II controlled substance
 - Alterations, incomplete
- 1305.07 - Power of Attorney
 - Authorized associates to sign DEA Form 222's
- Each DEA Form 222 is double-checked and matched against work order for accuracy and completeness
- 1305.15 - Cancellations
 - Purchaser cancellations
 - Supplier cancellations
- Automation will positively impact the Industry

21 CFR 1309 – Listed Chemicals

- Registration, Recordkeeping and Reporting
- 1309.21 - (Registration) Every person who distributes List I Chemicals shall obtain annually a registration specific to List I Chemicals
 - Exemptions
 - DEA Controlled Substance registration
 - “retail distributor”
- 1309.23 - Separate registration for separate locations
 - System automatically blocks customers without license

21 CFR 1310 – Listed Chemicals

- 1310.03 - (Recordkeeping) Required Records
 - Regulated transactions
- 1310.04 - Maintenance of Records
 - Regular business records are acceptable
 - Current plus 2 years
 - Central location record retention acceptable
 - "Readily Retrievable"

21 CFR 1310 – Listed Chemicals

- 1310.05 - (Reporting) Required Reports
 - Extraordinary quantity
 - Uncommon method of payment or delivery
 - Excessive loss or disappearance
- Reporting requirements for Chemicals are different than Controlled Substances
 - Oral notification upon discovery of loss
 - Written report must be filed within 15 days of oral notification
 - No DEA Form 106

Future Impact

- Crime
 - Theft/Burglary
 - Counterfeit Product
- Controlled Substance Ordering System (CSOS)
- Listed Chemicals Storage Requirements
- Rescheduling of certain products

Questions ?

- Industry
- AmerisourceBergen Corporation
- Registration
- Security
- Records and Reports
- Order Forms
- Listed Chemicals